

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 3/31/2023 Revision date: 3/31/2023 Supersedes: 11/28/2017 Version: 24.00

SECTION 1: Identification

1.1. Identification

Product form Mixture
Name GC 22

Product code BU Direct Fastening



1.2. Recommended use and restrictions on use

Use of the substance/mixture Propellant for direct fastening tools.

1.3. Supplier

Supplier

Hilti, Inc.

Legacy Tower, Suite 1000 7250 Dallas Parkway Plano, TX 75024

USA

T+1 9724035800

1-800-879-8000 toll free - F +1 918 254 0522

Department issuing data specification sheet

Hilti Entwicklungsgesellschaft mbH

Hiltistrasse 6 Kaufering, 86916 Deutschland

T +49 8191 906310 - F +49 8191 90176310

df-hse@hilti.com

1.4. Emergency telephone number

Emergency number Chem-Trec

Tel.: 1 800 424 9300 (USA, PR, Virgin Islands, Canada)

Tel.: 703 527 3887 (Other countries)

+1 918 8723000 1-800-879-8000 toll free

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Flammable gases, Category 1 H220 Extremely flammable gas.

Gases under pressure: Compressed gas H280 Contains gas under pressure; may explode if heated.

Full text of H-statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labelling

Hazard pictograms (GHS US)





Signal word (GHS US) : Danger

Hazard statements (GHS US) : H220 - Extremely flammable gas.

H280 - Contains gas under pressure; may explode if heated.

Precautionary statements (GHS US) : P102 - Keep out of reach of children.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

smoking.

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P211 - Do not spray on an open flame or other ignition source.

P251 - Do not pierce or burn, even after use.

P381 - Eliminate all ignition sources if safe to do so.

P403 - Store in a well-ventilated place.

P410+P412 - Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS-US classification
isobutane	CAS-No.: 75-28-5	55 - <65	Flam. Gas 1, H220 Press. Gas (Comp.), H280
propene	CAS-No.: 115-07-1		Flam. Gas 1, H220 Press. Gas (Comp.), H280
Propane	CAS-No.: 74-98-6	5 - <15	Flam. Gas 1, H220 Press. Gas (Comp.), H280

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general Take off immediately all contaminated clothing.

First-aid measures after inhalation Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact Gently wash with plenty of soap and water.

First-aid measures after eye contact IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion Immediately consult a doctor/medical service.

4.2. Most important symptoms and effects (acute and delayed)

Potential adverse human health effects and

symptoms

No additional information available. No harmful effects are to be expected if used properly.

The contained ingredients can be harmful, but they are hermetically enclosed in the article and can not be released.

The state of the s

The dismantling of the article is prohibited.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media Carbon dioxide. Water spray. Dry powder. Alcohol resistant foam.

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Unsuitable extinguishing media Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Explosion hazard Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns

and injuries.

Hazardous decomposition products in case of fire On burning: release of (highly) toxic gases/vapours. Thermal decomposition generates: Carbon

dioxide. Carbon monoxide.

5.3. Special protective equipment and precautions for fire-fighters

Precautionary measures fire Fight fire remotely due to the risk of explosion.

Firefighting instructions DO NOT fight fire when fire reaches explosives. Evacuate area.

Protection during firefighting Do not enter fire area without proper protective equipment, including respiratory protection. Self-

contained breathing apparatus.

Other information EN 12942. EN 12941.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures Evacuate area. Remove ignition sources.

6.1.1. For non-emergency personnel

Emergency procedures Ventilate spillage area. Evacuate area. No open flames, no sparks, and no smoking.

6.1.2. For emergency responders

Protective equipment Do not attempt to take action without suitable protective equipment. Breathing apparatus.

6.2. Environmental precautions

Avoid release to the environment. Prevent entry to sewers and public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Do not flush with water.

6.4. Reference to other sections

For further information refer to section 13. For further information refer to section 8: "Exposure controls/personal protection".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed Flammable gas. Do not pierce or burn, even after use. Keep away from heat, hot surfaces,

sparks, open flames and other ignition sources. No smoking.

Precautions for safe handling Do not spray on an open flame or other ignition source. Avoid contact with skin, eyes and

clothing. Do not breathe vapours. Prevent the build-up of electrostatic charge.

Hygiene measures Do not eat, drink or smoke when using this product. Always wash hands after handling the

product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures Proper grounding procedures to avoid static electricity should be followed.

Storage conditions Keep cool. Protect from sunlight. Keep in fireproof place. Store in dry protected location to

prevent any moisture contact.

Incompatible materials Heat sources. Direct sunlight. Sources of ignition.

Storage temperature 5 – 25 °C

Heat and ignition sources Keep away from heat and direct sunlight. Keep away from ignition sources.

Information on mixed storage Do not store with DX powder cartridges.

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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GC 22			
USA - OSHA - Occupational Exposure Limit	USA - OSHA - Occupational Exposure Limits		
Local name	Propane		
OSHA PEL TWA [1]	1800 mg/m³		
OSHA PEL TWA [2]	1000 ppm		
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1		
isobutane (75-28-5)			
USA - ACGIH - Occupational Exposure Lim	its		
Local name	Isobutane		
ACGIH OEL STEL [ppm]	1000 ppm		
Remark (ACGIH)	TLV® Basis: CNS impair		
Regulatory reference	ACGIH 2022		
propene (115-07-1)			
USA - ACGIH - Occupational Exposure Limits			
Local name	Propylene		
ACGIH OEL TWA [ppm]	500 ppm		
Remark (ACGIH)	Asphyxia; URT irr		
Regulatory reference	ACGIH 2022		
Propane (74-98-6)			
USA - ACGIH - Occupational Exposure Lim	its		
Local name	Propane		
Remark (ACGIH)	TLV® Basis: Simple Asphyxiant		
Regulatory reference	ACGIH 2022		
USA - OSHA - Occupational Exposure Limits			
Local name	Propane		
OSHA PEL TWA [1]	1800 mg/m³		
OSHA PEL TWA [2]	1000 ppm		
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1		

8.2. Appropriate engineering controls

Appropriate engineering controls Ensure good ventilation of the work station.

8.3. Individual protection measures/Personal protective equipment

Hand protection:
In case of repeated or prolonged contact wear gloves

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Туре	Material	Permeation	Thickness (mm)	Penetration
Disposable gloves	Nitrile rubber (NBR)	3 (> 60 minutes)	0,12	

Eye protection:

Chemical goggles or safety glasses. ISO 16321-1. EN 170

Skin and body protection:

When using cartridge operated tools, sufficient ear protection must be worn.

Respiratory protection:

No respiratory protection needed under normal use conditions

Personal protective equipment symbol(s):







SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Gas
Colour Colourless
Odour Sweet

Odour threshold No data available pH No data available Melting point No data available Freezing point No data available Boiling point No data available Flash point No data available Relative evaporation rate (butylacetate=1) No data available

Flammability (solid, gas) Extremely flammable gas.

8300 hPa Vapour pressure Relative vapour density at 20°C No data available Relative density No data available Density 0.6 g/cm3 (DIN 51757) Solubility insoluble in water. Partition coefficient n-octanol/water (Log Pow) No data available Auto-ignition temperature No data available Decomposition temperature No data available Viscosity, kinematic No data available No data available Viscosity, dynamic

Explosive limits

Lower explosion limit: 1.7 vol %

Upper explosion limit: 11.1 vol %

Explosive properties Product is not explosive. In use, may form flammable/explosive vapour-air mixture.

Oxidising properties No data available

9.2. Other information

Gas group Gases under pressure : Compressed gas

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SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Extremely flammable aerosol. Contains gas under pressure; may explode if heated. Extreme risk of explosion by shock, friction, fire or other sources of

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Sparks. Open flame. Direct sunlight. Overheating.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

No additional information available

SECTION 11: Toxicological inform	nation
11.1. Information on toxicological effects	
Acute toxicity (oral) Acute toxicity (dermal) Acute toxicity (inhalation)	Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met)
isobutane (75-28-5)	
LC50 Inhalation - Rat [ppm]	> 18000 ppm
propene (115-07-1)	
LC50 Inhalation - Rat	> 688 mg/m³
Propane (74-98-6)	
LC50 Inhalation - Rat [ppm]	> 280000 ppm (literature)
Skin corrosion/irritation	Not classified (Based on available data, the classification criteria are not met)
Serious eye damage/irritation	Not classified (Based on available data, the classification criteria are not met)
Respiratory or skin sensitisation	Not classified (Based on available data, the classification criteria are not met)
Germ cell mutagenicity	Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity	Not classified (Based on available data, the classification criteria are not met)
Reproductive toxicity	Not classified (Based on available data, the classification criteria are not met)
STOT-single exposure	Not classified (Based on available data, the classification criteria are not met)
STOT-repeated exposure	Not classified (Based on available data, the classification criteria are not met)
Aspiration hazard	Not classified (Based on available data, the classification criteria are not met)
Viscosity, kinematic	No data available
Potential adverse human health effects and	No additional information available. No harmful effects are to be expected if used properly.
symptoms	The contained ingredients can be harmful, but they are hermetically enclosed in the article and can not be released.
	The dismantling of the article is prohibited.

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SECTION 12: Ecological information

12.1. Toxicity

Ecology - general Due to the consistency along with the low water solubility of the product a bioavailability is unlikely.

isobutane (75-28-5)			
LC50 - Fish [1]	24.11 – 147.54 mg/l (Quantitative structure-activity relationship (QSAR))		
EC50 - Crustacea [1]	7.02 – 69.43 mg/l (Quantitative structure-activity relationship (QSAR))		
ErC50 algae	7.71 – 16.5 mg/l (Quantitative structure-activity relationship (QSAR))		
propene (115-07-1)			
LC50 - Fish [1]	43.3 mg/l (72 h; Oncorhynchus mykiss (Rainbow trout); Quantitative structure-activity relationship (QSAR))		
EC50 - Crustacea [1]	28.2 mg/l (48 h; daphnia; Quantitative structure-activity relationship (QSAR))		
EC50 96h - Algae [1]	12.1 mg/l (algae; Quantitative structure-activity relationship (QSAR))		

12.2. Persistence and degradability

isobutane (75-28-5)		
Persistence and degradability	Readily biodegradable.	
propene (115-07-1)		
Persistence and degradability	Readily biodegradable in water.	
Propane (74-98-6)		
Persistence and degradability	Readily biodegradable in water.	

12.3. Bioaccumulative potential

isobutane (75-28-5)		
Partition coefficient n-octanol/water (Log Pow)	1.09 – 2.8 (20 °C)	
Bioaccumulative potential	Bioaccumulation unlikely.	
propene (115-07-1)		
Partition coefficient n-octanol/water (Log Kow)	1.77 (20 °C)	
Bioaccumulative potential	Low bioaccumulation potential (Log Kow < 4).	
Propane (74-98-6)		
Bioaccumulative potential	Low bioaccumulation potential (Log Kow < 4).	

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on global warming
Other information

No known effects from this product. Avoid release to the environment.

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SECTION 13: Disposal considerations

13.1. Disposal methods

Regional legislation (waste)

Disposal must be done according to official regulations.

Waste treatment methods Dispose of contents/container in accordance with licensed collector's sorting instructions.

Product/Packaging disposal recommendations Container under pressure. Do not drill or burn even after use.

Additional information Flammable vapours may accumulate in the container.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID

ADR	IMDG	IATA	RID
14.1. UN number or ID number	r		
UN 3150	UN 3150	UN 3150	UN 3150
14.2. UN proper shipping nam	e		
HYDROCARBON GAS REFILLS FOR SMALL DEVICES	HYDROCARBON GAS REFILLS FOR SMALL DEVICES	Hydrocarbon gas Refills for small devices	HYDROCARBON GAS REFILLS FOR SMALL DEVICES
Transport document description			
UN 3150 HYDROCARBON GAS REFILLS FOR SMALL DEVICES, 2.1, (D)	UN 3150 HYDROCARBON GAS REFILLS FOR SMALL DEVICES, 2.1	UN 3150 Hydrocarbon gas Refills for small devices, 2.1	UN 3150 HYDROCARBON GAS REFILLS FOR SMALL DEVICES, 2.1
14.3. Transport hazard class(e	es)		
2.1	2.1	2.1	2.1
2	2	2	2
14.4. Packing group			
Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental hazards			
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information availa	able		

14.6. Special precautions for user

Overland transport

Classification code (ADR) 6F
Limited quantities (ADR) 0
Excepted quantities (ADR) E0
Packing instructions (ADR) P209
Mixed packing provisions (ADR) MP9
Transport category (ADR) 2
Special provisions for carriage - Loading, unloading and handling (ADR)

Special provisions for carriage - Operation (ADR) S2

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Tunnel restriction code (ADR)

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Transport by sea	
Limited quantities (IMDG)	0
Excepted quantities (IMDG)	E0
Packing instructions (IMDG)	P003

EmS-No. (Fire)F-DEmS-No. (Spillage)S-UStowage category (IMDG)BStowage and handling (IMDG)SW2MFAG-No115

Air transport

PCA Excepted quantities (IATA) E0 PCA Limited quantities (IATA) Forbidden PCA limited quantity max net quantity (IATA) Forbidden PCA packing instructions (IATA) 201 PCA max net quantity (IATA) 1kg CAO packing instructions (IATA) 201 CAO max net quantity (IATA) 15kg Special provisions (IATA) A802 ERG code (IATA) 10L

Rail transport

Classification code (RID) 6F Limited quantities (RID) 0 Excepted quantities (RID) E0 Packing instructions (RID) P209 Mixed packing provisions (RID) MP9 Transport category (RID) 2 Special provisions for carriage - Loading, unloading CW9 and handling (RID) Colis express (express parcels) (RID) CE2 Hazard identification number (RID) 23

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
isobutane	75-28-5	Present	Active	
propene	115-07-1	Present	Active	
Propane	74-98-6	Present	Active	

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isobutane (75-28-5)

Not subject to reporting requirements of the United States SARA Section 313

propene (115-07-1)

Subject to reporting requirements of United States SARA Section 313

Propane (74-98-6)

Not subject to reporting requirements of the United States SARA Section 313

15.2. International regulations

isobutane (75-28-5)

Listed on TECI (Thailand Existing Chemicals Inventory)

15.3. US State regulations

Component	State or local regulations	
isobutane(75-28-5)	U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous Substance List; U.S New York City - Right to Know Hazardous Substances List	
propene(115-07-1)	U.S New Jersey - Right to Know Hazardous Substance List	
Propane(74-98-6)	U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous Substance List; U.S New York City - Right to Know Hazardous Substances List	

SECTION 16: Other information

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Data sources European Chemicals Agency, http://echa.europa.eu/. manufacturer.

Training advice Department issuing data specification sheet.

Full text of H-statements		
H220	Extremely flammable gas.	
H280	Contains gas under pressure; may explode if heated.	

Abbreviations and acronyms		
CAS-No.	Chemical Abstract Service number	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road	
ATE	Acute Toxicity Estimate	
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008	
DNEL	Derived-No Effect Level	

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Abbreviations and acronyms			
EC50	Median effective concentration		
ED	Endocrine disrupting properties		
EC-No.	European Community number		
EN	European Standard		
IATA	International Air Transport Association		
IMDG	International Maritime Dangerous Goods		
IOELV	Indicative Occupational Exposure Limit Value		
LC50	Median lethal concentration		
LD50	Median lethal dose		
NOEC	No-Observed Effect Concentration		
OECD	Organisation for Economic Co-operation and Development		
N.O.S.	Not Otherwise Specified		
OEL	Occupational Exposure Limit		
PBT	Persistent Bioaccumulative Toxic		
PNEC	Predicted No-Effect Concentration		
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006		
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail		
SDS	Safety Data Sheet		
STP	Sewage treatment plant		
TLM	Median Tolerance Limit		
TRGS	Technical Rules for Hazardous Substances		
VOC	Volatile Organic Compounds		
WGK	Water Hazard Class		
vPvB	Very Persistent and Very Bioaccumulative		
NOAEL	No-Observed Adverse Effect Level		
NOAEC	No-Observed Adverse Effect Concentration		
LOAEL	Lowest Observed Adverse Effect Level		

NFPA health hazard

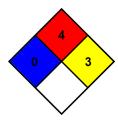
NFPA fire hazard

NFPA reactivity

0 - Materials that, under emergency conditions, would offer no hazard beyond that of ordinary combustible materials.

4 - Materials that rapidly or completely vaporize at atmospheric pressure and normal ambient temperature or that are readily dispersed in air and burn readily.

3 - Materials that in themselves are capable of detonation or explosive decomposition or explosive reaction but that require a strong initiating source or must be heated under confinement before initiation.



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Indication of changes:					
Section	Changed item	Change	Comments		
	General				
1	Use of the substance/mixture	Added			
2.2	Precautionary statements (GHS US)	Modified			
8.2	Personal protection	Modified			
9	Physical and chemical properties	Modified			
11	Toxicological information	Modified			
12.	Ecotoxicological information	Modified			
15	Regulatory information	Added			

SDS US HILTI

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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